



DET NORSKE VERITAS

MANAGEMENT SYSTEM CERTIFICATE

Certificate No. CERT-03745-2005-AE-HOU-ANAB

This is to certify that

ORBIS CORPORATION

at

1328 Earl Street, Menasha, WI 54952 USA
1320 Earl Street, Menasha, WI 54952 USA
200 Elm Street, Urbana, OH 43078 USA
915C Phoenix Drive, Urbana, OH 43078 USA
9050 Tyler Boulevard, Mentor, OH 44060 USA

has been found to conform to the Management System Standard:

ISO 14001:2004

This Certificate is valid for the following product or service ranges:

**The Design and Manufacture of Returnable, Reusable
Pallets, Top Caps, Containers and Interiors**

Initial Certification date:

November 28, 2001

This Certificate is valid until:

March 24, 2011

*The audit has been performed under the
supervision of*

Paul Strange
Lead Auditor

Place and date:

Houston, Texas, March 26, 2008

for the Accredited Unit:

**DET NORSKE VERITAS
CERTIFICATION INC., HOUSTON TEXAS**




Alfonso Capuchino
Management Representative

Lack of fulfilment of conditions as set out in the Certification Agreement may render this Certificate invalid.