



DET NORSKE VERITAS

MANAGEMENT SYSTEM CERTIFICATE

Certificate No. CERT-02511-2004-AQ-HOU-ANAB

This is to certify that

ORBIS Corporation

at

1055 Corporate Center Drive, Oconomowoc, WI 53066 USA

Additional Locations:

Site Address	Site City	Site State	Site Main Activities
9050 Tyler Boulevard	Mentor	OH 44060	Design and Manufacturing
200 Elm Street	Urbana	OH 43078	Manufacturing
1320 Earl Street	Menasha	WI 54952	Manufacturing
206 Plastics Lane	Monticello	IA 52310	Manufacturing
120 Commerce Court	Georgetown	KY 40324	Manufacturing
705 Wilson Parkway	Bardstown	KY 40004	Manufacturing
5201 Robert McLane Road	Kissimmee	FL 34758	Manufacturing
515 South Forth	Osage City	KS 66523	Manufacturing
39 Westmore Drive	Rexdale	ON M9V 3Y6 Canada	Design Purchasing & Manufacturing

has been found to conform to the Management System Standard:

ISO 9001:2008

This Certificate is valid for the following product or service ranges:

THE DESIGN AND MANUFACTURE OF RETURNABLE, REUSABLE PALLETS, TOP CAPS, CONTAINERS AND INTERIORS

Initial Certification date:

December 08, 1999

Place and date:

Houston, Texas, February 03, 2010

This Certificate is valid until:

February 03, 2013



for the Accredited Unit:

DET NORSKE VERITAS

CERTIFICATION INC., HOUSTON TEXAS

The audit has been performed under the supervision of

Don Mischke
Lead Auditor


Rudy Frueboes
Management Representative

Lack of fulfillment of conditions as set out in the Certification Agreement may render this Certificate invalid.

HEAD OFFICE: Det Norske Veritas Certification, Inc. 1400 Ravello Drive, Katy, Texas 77449. TEL: (281) 396-1000. FAX: (281) 396-1903