



Corporate Headquarters  
 1055 Corporate Center Drive  
 Oconomowoc, Wis. 53066 USA  
 info@orbiscorporation.com  
 www.orbiscorporation.com

**ORBIS Manufacturing, Sales and Service Locations\***

- Kissimmee, Florida
- Bolingbrook, Illinois
- Manchester, Iowa
- Monticello, Iowa
- Osage City, Kansas
- Bardstown, Kentucky
- Georgetown, Kentucky
- Madison Heights, Michigan
- Chillicothe, Ohio
- Mentor, Ohio
- Urbana, Ohio
- Denton, Texas
- DeForest, Wisconsin
- Menasha, Wisconsin
- Oconomowoc, Wisconsin

- Toronto, Ontario
- Chihuahua, Mexico
- Leper, Belgium
- Shanghai, China

\*Subject to change without notice. Excludes selected service centers. Please visit [www.orbiscorporation.com](http://www.orbiscorporation.com) for current locations.

Printed on recycled paper.  
 ORBIS Corporation © 2011  
 ORBIS Corporation is a subsidiary of Menasha Corporation  
 Printed in the U.S.A., 09/2011

Industry specific sales/service teams

Industry-leading services

Enterprise Excellence

Founded in 1849

160+ years of packaging experience

Custom product capabilities

# We'll Handle It.

Global locations

Multi-process manufacturer

Broadest product line

State-of-the-art manufacturing

Advanced material technology

3rd oldest family-owned U.S. company

Innovative product development

**Plastic Reusable Packaging Products and Services**



Hand-Held Containers | BulkPak Containers | Custom | Pallets



We help our customers protect, move and promote their products better than anyone else.

## ABOUT **ORBIS**®

As leading companies continue to drive sustainability in their business, they scrutinize every point of their supply chain, including the packaging used to move their product. Reusable plastic containers, pallets, dunnage and bulk systems improve the flow of product all along the supply chain, to reduce costs, enhance profitability and add sustainability.

Using a proven approach, ORBIS experts analyze its customers' systems, design a solution and execute a reusable packaging program for long-term cost savings and sustainability.

By design, plastic reusable packaging can be fully recycled and used in other useful products at the end of its service life. ORBIS Corporation offers a comprehensive recycling program, Recycle with ORBIS, for the efficient recovery of obsolete and surplus packaging.

ORBIS is a part of Menasha Corporation, the 3rd oldest family owned business in the United States. As a manufacturing leader and steward of sustainability, ORBIS is committed to a better world for future generations. We track and measure our own resource utilization to continuously conserve natural resources and reduce waste.

We are a family owned company that embraces the core values that have been our foundation since 1849.

## Why Reusable Packaging?

Plastic reusable packaging products are used to move, store and distribute product within a single operation or entire supply chain. From raw material to finished goods, plastic reusable packaging safely and efficiently moves material or product along different points of the supply chain and ultimately to its destination. The development and implementation of reusable packaging programs result in supply chain optimization, improved sustainability and enhanced profitability, through:

- > Reduced waste
- > Standardized workflow
- > Reduced transportation costs
- > Improved warehouse utilization

## Green Leads to Green

ORBIS Corporation is committed to improving the environment by helping businesses become more sustainable with reusable packaging. ORBIS offers Environmental Analysis Services to compare and evaluate the environmental impacts of single-use and reusable packaging. Using life-cycle data, ORBIS helps companies determine the energy, greenhouse gas and solid waste impacts of their packaging.



## Solutions for the Food and Beverage Supply Chain



Plastic reusable packaging improves the flow of product all along the food and beverage supply chains for improved food safety, reduced risk of product damage, improved cleanliness and enhanced supply chain performance.

ORBIS leads the way in reusable packaging for the bakery, dairy, beverage, red meat/poultry and general food processing industry. Reusable packaging drives value at every point of the supply chain, including field harvest, work-in-process, inbound ingredient shipments, ingredient storage, bottling, filling, finished goods storage, refrigerated and frozen storage, distribution, direct-store deliveries and merchandising.

- > Decades of industry experience
- > Strong processor, bottler and supplier relationships
- > Supply chain expertise
- > Comprehensive product line
- > Standardized product
- > Expansive knowledge of processing and automated equipment



ORBIS Corporation led the implementation of plastic reusable packaging in the U.S. automotive industry. Today, ORBIS is the leading supplier to the major automotive and industrial manufacturers and suppliers around the world. ORBIS offers the most comprehensive product selection in the industry.



- > Dedicated sales and service support
- > Strong OEM and T1/T2 supplier relationships
- > Product design capabilities
- > Standardized products that meet Automotive Industry Action Group (AIAG) guidelines
- > Automotive supply chain expertise
- > Custom dunnage capabilities
- > Comprehensive product line



## Solutions for the Industrial Supply Chain



## Solutions for the Retail and Consumer Goods Supply Chain

Plastic reusable packaging improves the distribution of product throughout the retail and consumer packaged goods supply chain to reduce the risk of product damage, improve automation efficiency and drive supply chain velocity.

ORBIS leads the way in reusable packaging for consumer packaged goods manufacturers and suppliers. Reusable packaging is designed for automation and drives value at every point in the today's automated distribution centers (DCs) and beyond. Rely on ORBIS experts to facilitate a well-planned, collaborative approach to implementing reusable packaging.

- > Customized product design capabilities
- > Strong consumer goods and retailer relationships
- > Automated systems insight
- > Products for every step in the supply chain, from manufacturing to distribution to retail
- > Hygienic products



ORBIS now offers a comprehensive line of products for home, commercial and business recycling. Choose from curbside recycling bins, dumpsters, organic waste carts, compost bins and rain barrels for effective collection and diversion. ORBIS' (formerly Norseman) curbside recycling bins have been preferred by municipalities across North America for decades. Plastic dumpsters are available in a variety of volumes, from two to eight cubic yards and are ideal for organic waste recycling. ORBIS also offers wheeled carts and compost bins for household organic waste recycling.

## Recycling and Environmental Solutions

Designed for easy handling and cleaning, all environmental products are available in post-consumer recycled materials and in a variety of standard and custom colors.



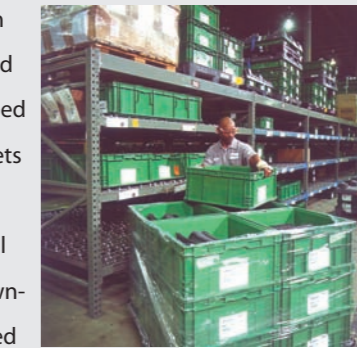
To accelerate the return on your packaging investment, ORBIS offers Reusable Packaging Management services. The effective management of your reusable packaging fleet can minimize loss and optimize supply chain efficiency. ORBIS experts work closely with you to identify your needs and develop an asset management system that will provide long-term value at all points in the supply chain.

## Reusable Packaging Management Services

ORBIS collaborates with customers to design and manage customer-owned reusable packaging fleets to increase inventory velocity, minimize dwell time and eliminate downtime. ORBIS' value-added services include:

- > Container demand planning
- > Container fleet rightsizing
- > Asset tracking
- > Inbound/outbound freight analysis and planning
- > Management of supplier container inventories
- > Cleaning, sorting and repair

ORBIS operates service centers across the United States to support customers' pallet and container programs. In today's complex supply chains, it is critical that your packaging is available when and where you need it. ORBIS specializes in offering the technology, experts, processes and infrastructure to create a sustainable reusable packaging program, so you can focus on your business.



## Implementation Services

In many industries, ORBIS leads the implementation of reusable packaging systems that drive supply chain optimization and sustainability. Using a proven 5-step approach, ORBIS experts analyze their customers' systems, design a solution and execute a reusable packaging program that delivers economic and environmental value.

With industry experience and supply chain knowledge, ORBIS Engineering Services experts are available on-site or off-site to seamlessly implement cost-effective reusable packaging programs. Projects can range from one day to one year or more, depending on the application.

- > Needs assessment
- > Cost-benefit analysis
- > Right-sizing studies
- > Inbound/outbound freight analysis
- > Packaging standards development
- > Work station analysis
- > Material flow analysis
- > Environmental analysis

The goal is to use packaging, engineering, material handling and logistics experience to increase the speed and effectiveness of your implementation.

