

MANAGEMENT SYSTEM CERTIFICATE

Certificate No:
CERT-02511-2004-AQ-HOU-ANAB

Initial certification date:
08 December 1999

Valid:
03 February 2019 - 03 February 2022

This is to certify that the management system of

ORBIS Corporation

1055 Corporate Center Drive, Oconomowoc, WI, 53066, USA
and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Quality Management System standard:
ISO 9001:2015

This certificate is valid for the following scope:

The design and manufacture of reusable containers, bulk packaging, pallet systems and protective dunnage.

Place and date:
Katy, TX, 21 December 2018

For the issuing office:
DNV GL – Business Assurance
1400 Ravello Drive, Katy, TX, 77449-5164,
USA



John Stefan
Management Representative

Certificate No: CERT-02511-2004-AQ-HOU-ANAB
Place and date: Katy, TX, 21 December 2018

Appendix to Certificate

ORBIS Corporation

Locations included in the certification are as follows:

Site Name	Site Address	Site Scope
ORBIS Corporation (HQ)	1055 Corporate Center Drive, Oconomowoc, WI, 53066, USA	Management, Quality Assurance, Sales, Purchasing, Design Engineering, Customer Service, Human Resources, Document Control
ORBIS Corporation	9050 Tyler Boulevard, Mentor, OH, 44060, USA	Management, Quality Assurance, Purchasing, Design Engineering, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	200 Elm Street, Urbana, OH, 43078, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	1328 Earl Street, Menasha, WI, 54952, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	206 Plastic Lane, Monticello, IA, 53210, USA	Management, Quality Assurance, Purchasing, Design Engineering, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	120 Commerce Court, Georgetown, KY, 40324, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	705 Wilson Parkway, Bardstown, KY, 40004, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	515 South 4th, Osage City, KS, 66523, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	39 Westmore Drive, Rexdale, Ontario, M9V 3Y6, Canada	Management, Quality Assurance, Sales, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	609 Burton Boulevard, Deforest, WI, 53532, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	Av Libre Comercio, No. 135 Parque Industrial Santa Fe III, 36275, Silao, Guanajuato, Mexico	Management, Quality Assurance, Purchasing, Design Engineering, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping