



# MANAGEMENT SYSTEM CERTIFICATE

Certificate no.:  
CERT-02511-2004-AQ-HOU-ANAB

Initial certification date:  
08 December, 1999

Valid:  
17 March, 2022 – 03 February, 2025  
Expiry date of last certification cycle:  
03 February, 2022  
Date of last recertification:  
22 October, 2021

This is to certify that the management system of  
**ORBIS Corporation**  
1055 Corporate Center Drive (HQ), Oconomowoc, WI, 53066 4829, USA  
and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Quality Management System standard:  
**ISO 9001:2015**

This certificate is valid for the following scope:  
**The design and manufacture of reusable containers, bulk packaging, pallet systems and protective dunnage.**

Place and date:  
Katy, TX, 10 August, 2022

For the issuing office:  
**DNV - Business Assurance**  
1400 Ravello Drive, Katy, TX, 77449-5164, USA



**Sherif Mekkawy**  
Management Representative

Lack of fulfilment of conditions as set out in the Certification Agreement may render this Certificate invalid.

ACCREDITED UNIT: DNV Business Assurance USA Inc., 1400 Ravello Drive, Katy, TX, 77449, USA - TEL: +1 281-396-1000. www.dnv.com

## Appendix to Certificate

### ORBIS Corporation

Locations included in the certification are as follows:

Site Name	Site Address	Site Scope
ORBIS Corporation	1055 Corporate Center Drive (HQ), Oconomowoc, WI, 53066 4829, USA	Management, Quality Assurance, Sales, Purchasing, Design Engineering, Customer Service, Human Resources, Document Control
ORBIS Corporation	7212 Justin Way, Mentor, OH, 44060, USA	Management, Quality Assurance, Purchasing, Design Engineering, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	200 Elm Street, Urbana, OH, 43078, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	1328 Earl Street, Menasha, WI, 54952, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	206 Plastic Lane Monticello, Monticello, IA, 52310, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	120 Commerce Court, Georgetown, KY, 40324, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	705 Wilson Parkway, Bardstown, KY, 40004, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	515 South 4th, Osage City, KS, 66523, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	39 Westmore Drive, Rexdale, Ontario, M9V 3Y6, Canada	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	609 Burton Boulevard, Deforest, WI, 53532, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	Av Libre Comercio, No. 135 Parque Industrial Santa Fe III, 36275, Silao, Guanajuato, Mexico	Management, Quality Assurance, Purchasing, Design Engineering, Human Resources, Customer Service, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	1700 Old Grove Road, Suite A, Piedmont, SC, 29673, USA	Management, Quality Assurance, Manufacturing, Quality Control, Receiving,



**DNV**

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Site Name	Site Address	Site Scope
		Storage, Shipping, Human Resources, Document Control

